

■ Typical Specifications

Ite	ms	Specifications		
Rating (max.)/(mi (Resistive load)	n.)	1mA 5V DC / 50μA 3V DC		
Contact resistand (Initial performand	_	200mΩ max. / 300mΩ max.		
Operating force		Refer to the dimensions.		
Operating life	Without load	10,000 cycles		
ореганів ше	With load	10,000 cycles (1mA 5V DC)		

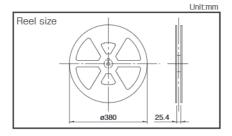
Product Line

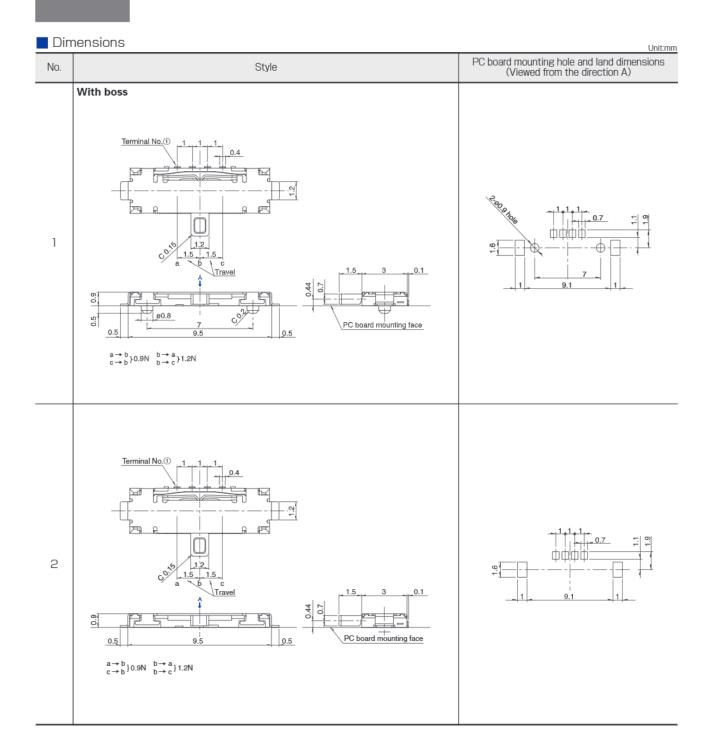
	Operating section			Location	Minimum order unit (pcs.)		Products No.	Drawing		
(mm)	directions	. 0.00		Ondrigoover timing			Japan	Export		No.
1.5	Horizontal	1	3 Not specified Reflow -	With	1 1	SSAH110100	1			
1.0	Horizontai			Not specified	Without	4,000	16,000	SSAH120100	2	

Packing Specifications

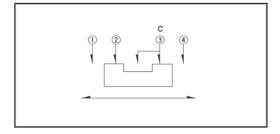
Taping

Nun	nber of packages (p	Tape width	Export package measurements		
1 reel	1 case /Japan	1 case /export packing	(mm)	(mm)	
4,000	8,000	16,000	24	428×413×172	





Circuit Diagram (Viewed from Direction A)



	Series		SSAJ	SSAH	SSSS8*	SSAL	SSAG	SSSS7
Photo		and the same of th		A CONTRACTOR OF THE PARTY OF TH				
	Actuator Horizontal •		•	•	•	•		
directi	on	Vertical	_	_	•	_	_	_
		1-2	•	_	•	•	_	•
,		1-3	_	•	•	_	•	•
		1-4	_	_	_	_	_	_
Poles-pos	sitions	2-2	_	_	•	_	_	_
		2-3	_	_	•	_	_	_
,		2-4	_	_	_	_	_	_
		4-2	_	_	_	_	_	_
Т	ravel (mm))	1.4	1.5	1.5, 2	2	1.5	2
Operating	temperati	ure range	-10℃ to +60℃	-30℃ to +60℃	-40℃ to +85℃	-10℃ to	o +60℃	-40℃ to +85℃
Aut	omotive u	ise	_	_				_
	Life cycle				*3			
	ating (max esistive loa		10mA 5V DC	1mA 5V DC	0.3A 5V DC	10mA	5V DC	0.3A 4V DC
	ating (min. esistive loa				50 <i>μ</i> A	3V DC		
Durability	witho	ating life out load	10,000 cycles 500mΩ max.	10,000 cycles 300mΩ max.	10,000 cycles 100mΩ max.	100,000 cycles 10Ω max.	30,000 cycles (Lock side) 100,000 cycles	10,000 cycles 100mΩ max.
	Operatir load Loa	ng life with d: as rating	SOOIIΩ IIIax.	SOUTH THAX.	10,000 cycles 130mΩ max.	1017 Max.	(Recoil side) 500mΩ max.	10,000 cycles 130mΩ max.
		contact stance	300mΩ max.	200mΩ max.	70mΩ max.	10Ω max.	200mΩ max.	70mΩ max.
Electrical performance	Insulation	resistance		10	DOMΩ min. 100V E	OC .		100MΩ min. 500V DC
	Volta	ge proof		1	OOV AC for 1minut	e		500V AC for 1minute
	Termina	al strength			3N for	lminute		
Mechanical performance	Actuator	Operating direction						
	strength	Pulling direction			ıc	ON		
	Cold		-401	C 96h	-40℃ 500h	-40°C	96h	-20℃ 500h
Environmental performance	Dry heat		85℃	96h	85℃ 500h	85°C	96h	85℃ 500h
	Dam	np heat	40°C, 90 to 95%RH 96h	60°C, 90 to 95%RH 240h	60°C, 90 to 95%RH 500h		to 95%RH 6h	60°C, 90 to 95%RH 500h
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Notes

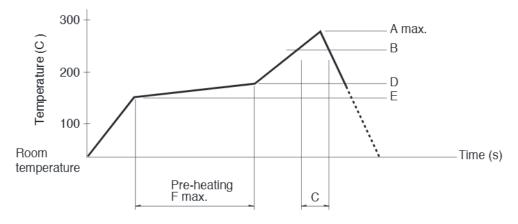
- 1. * The operating temperature range for automotive applications can be raised upon request. Please contact us for details.
- 2. \bullet Indicates applicability to all products in the series.

■ Example of Reflow Soldering Condition

- 1. Heating method: Double heating method with infrared heater.
- 2. Temperature measurement: Thermocouple ϕ 0.1 to 0.2 CA (K) or CC (T) at soldering portion (copper foil surface). A heat resisting tape should be used for fixed measurement.

Slide Switches Soldering Conditions

3. Temperature profile



Series (Reflow type)		A (°C) 3s max.	B (°C)	C (s)	D (°C)	E (°C)	F (s)	
	Vertical 1-pole, 3-position							
SSSS2	Horizontal	1-pole, 2-position 1-pole, 3-position 2-pole, 3-position	260	- 230	40	180	150	120
Vertical	Vertical	1-pole, 2-position	250					
88887		- 250						
SSAH, S	SSAH, SSAG, SSAJ, SSAL, SSSS8		260					

Notes

- The condition mentioned above is the temperature on the mounting surface of a PC board. There are cases where the PC board's temperature greatly differs from that of the switch, depending on the PC board's material, size, thickness, etc. The above-stated conditions shall also apply to switch surface temperatures.
- Soldering conditions differ depending on reflow soldering machines. Prior verification of soldering condition is highly recommended.

■ Reference for Hand Soldering

Series	Soldering temperature	Soldering time	
SSSF, SSSU	350±10℃	3+1/0s	
SSSS2	350±10℃	4s max.	
SSSS9	350±10℃	3s max.	
SSAH, SSAG, SSAJ, SSAL	350±5℃	3s max.	
SSSS8	330±5℃	3s max.	
SSSS7	320±5℃	3s max.	
SSAC	300±10℃	2s max.	

Reference for Dip Soldering (For PC board terminal types)

Series	Ite	ms	Dip soldering		
Jelies	Preheating temperature	Preheating time	Soldering temperature	Duration of immersion	
SSSS2	100°C max.	60s max.	260±5℃	3±1s	
SSSS9	120℃ max.	60s max.	260±5℃	5+0/-1s (2 times)	
SSSF, SSSU	100°C max.	60s max.	260±5℃	10±1s/5±1s	
SSAC	100℃ max.	60s max.	260±5℃	5±1s	

